

Date: Thursday, 4/12/2007 9:42:49 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TIE-WRAP
Job Number : 31803	
Estimate Number : 12797	
P.O. Number : <i>NIA</i>	Part Number : D35991
This Issue : 4/12/2007 S.O. No. : <i>NIA</i>	Drawing Number : D3599 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NIA</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 31202	Material : <i>NIA</i>
Written By : <i>[Signature]</i>	Due Date : 4/30/2007
Checked & Approved By : <i>[Signature]</i>	Qty: <i>300</i> Um: 80 Each
Comment : Est Rev:A New Issue 07.03.07 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: *3539*  
 Purchase Part Number: 7130k41  
 Supplier: Mc Master Carr  
 Certificate of conformity is required

*C 207/04/13**(300)*

2.0	7130K41	TIE WRAP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 80.0000 Each(s)  
 TIE WRAP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

*[Signature] 207/04/17 (300)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*[Signature] 207/04/24 (300) RSP08*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: *ST116*

*[Signature] 207/4/24 (300)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/04/04

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 4/12/2007 9:42:49 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP

Job Number: 31803

Part Number: D35991

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



300

Comment: FINAL INSPECTION/W/O RELEASE

10/04/04

Job Completion



W 04.04.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3599</b>	REV. A SHEET 1 OF 1
DATE <b>07.02.12</b>		TITLE <b>TIE-WRAP</b>	SCALE NTS
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

**RELEASED**  
07.02.27 *[Signature]*

## **SPECIFICATION CONTROL DRAWING**

DART P/N	DESCRIPTION	WIDTH (in)	LENGTH (in)	COLOUR	MCMaster-CARR P/N
D3599-1	NYLON CABLE TIE ✓	0.10	6.38	OFF-WHITE	7130K41

### **D3599-X TIE-WRAP**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31803

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AEROSPACE LTD-  
 10 ABERDEEN ST  
 HAWKESBURY ON  
 MAIN FINISHED GOODS LOCATION  
 CALLER) C LAVOIE

K6A 1

**YOUR PURCHASE  
 ORDER NUMBER**  
 P000003539  
 Today's Date: 4/13/07

MCMASTER-CARR  
 200 AURORA INDUSTRIAL PKWY  
 AURORA OH 44202  
 IF THERE ARE ANY QUESTIONS ABOUT THIS  
 SHIPMENT CONTACT OUR SALES DEPARTMENT  
 (330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
 3337292-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2-294-02 03-03	7566 K25	3 PK	CABLE TIE MOUNT 4-WAY, FOR .15" MAX TIE WIDTH, ADHESIVE BACK PKG= 100 EA/PK	3	3 PK	3
2-295-03 03-01	7130 K41	3 PK	NYLON CABLE TIE 6-3/8"L, 1-1/2" BUNDLE DIA, 180 TENSILE STRG, OFF-WHITE 100 EA/PK	2	3 PK	3
3-297	2458 K141	10 EA	CARBON-FIBER RACE BALL JOINT ROD END 3/8"-24 RH MALE SHANK, 4012 POUND LOAD CAPACITY SAME AS 2458K14  1 CERTIFICATE OF COMPLIANCE - McMaster-Carr certifies the items on your purchase order are supplied in accordance with the description and illustration in our catalog. Compliance Manager- Alberto Valadon  <i>CP 4/13/07</i>	1	10 EA	10

MCMASTER-CARR PACKING LIST

987

*CP 4/13/07*

CERTIFICATE OF CONFORMITY  
 REQ'D UPON DELIVERY